

TECHNICAL DATASHEET

Code	Description	Size	Colour
19310	Gorilla Bathroom & Kitchen Silicone Sealant	300ml	Clear
19944	Gorilla Bathroom & Kitchen Silicone Sealant	300ml	White
19940	Gorilla Bathroom & Kitchen Silicone Sealant	300ml	Titania
19950	Gorilla Bathroom & Kitchen Silicone Sealant	600ml	Titania

1. Description

Gorilla Bathroom & Kitchen Silicone Sealant is a high-quality, neutral, elastic one-component silicone based joint sealant.

2. Characteristics

- · Long open time.
- · Excellent moisture and mould resistance.
- · Very easy to apply
- · Colourfast and UV resistant
- · Permanent elastic after curing
- · Low modulus
- · Corrosion free
- · Primerless adhesion on many substrates that are not subject to immersion, water pressure or high stress movement capabilities

3. Technical Data

Base:	Polysiloxane	
Consistency:	Stable Paste	
Curing System:	Moisture Cure	
Skin formation* (20°C / 65% R.H.):	Ca. 9 min	
Curing speed * (20°C / 65% R.H.):	Ca. 2 mm/24h	
Hardness:	25 ± 5 Shore A	
Density:	Ca. 1,03 g/ml (transp, white) / Ca. 1,25 g/ml (colours)	
Elastic recovery (ISO 7389):	> 80 %	
Maximum allowed distortion:	25 %	
Temperature resistance:	-60 °C → 180 °C	
Max. tension (DIN 53504):	1,40 N/mm²	
Elasticity modulus 100% (DIN 53504):	0,39 N/mm²	
Elongation at break (DIN 53504):	700%	
Application temperature:	5 °C → 35 °C	
VOC:	<2% (<30g/litre)	

^{*}These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

4. Applications

- · Joints in sanitary rooms (on synthetic baths and tubs) and kitchens.
- · Top sealing in glazing.
- · Sealing in refrigerators and container construction.
- · Sealing in air-conditioning systems. All other usual PU Foam applications
- · Sealing of insulated coolstore panels

5. Packaging

300 ml cartridge (net content) 600 ml sausage (net content)

6. Shelf Life

18 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

7. Application Instructions

Application method: With manual- or pneumatic caulking gun. Cleaning: Clean with Gorilla Solvent Cleaner
Finishing: With a soapy solution before skinning.

Repair: With the same material

Substrates

Substrates: All usual building substrates, ceramic tiles, enamel, stainless steel, acrylic baths, glass

Nature: Clean, dry, free of dust and grease.

Surface preparation: Porous substrates; surfaces such as lightweight aerated concrete, masonry plasters, bricks and other surfaces regarded as

very porous should be primed with Gorilla Primer 150 or Soudal Primer 100 with PU based sealants. Non Porous substrates; due to the wide range of materials, coatings and surface finishes we recommend to test to verify adhesion to determine the correct adhesion promoter. Preparing the surface with Gorilla 696 Surface Activator will maximise adhesion.

There is no adhesion on PE, PP, PTFE (Teflon®), silicones and bituminous substrates.

Soudal Ltd recommends a preliminary compatibility test to ensure that the user is satisfied with the result given.

Joint dimensions

Min. width for joints: 5 mm
Max. width for joints: 30 mm
Min. depth for joints: 5 mm

Recommendation sealing jobs: joint width = 2x joint depth.

Warning

- Do not use on natural stones like marble, granite (staining).
- Not designed for copper & brass based metals.
- Direct contact with the primary sealing of double glazing units (insulation) and the PVB-film of safety glass must be avoided.
- Do not use on polycarbonate.
- The sanitary formula should not replace regular cleaning of the joint. Excessive contamination, deposits or soap remaining will stimulate the development of fungi.
- Primers are not a substitute for incorrect surface preparation but will improve the long term performance of the sealant if applied correctly in accordance with the technical data. It is the users responsibility to ensure that the adhesion of the cured sealant, on typical test joints on site before and during application, is sufficient to satisfy themselves that adequate adhesion is obtained.
- A total absence of UV can cause a colour change of the sealant. In an acid environment or in a dark room, white silicone can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.

8. Maintenance and Inspection of Weather-Tightness Sealant Joints

Applies to the following joint types:

- Linear joints
- Penetration seals

Inspection

Soudal recommends that the first inspection of joints is done <u>6 months following application</u>, followed by an annual inspection. Normally this inspection is combined with the inspection of the painting. The most effective is to judge the joints during a colder season as building materials shrink the most under low temperatures, resulting in the widest joints. This period is best to judge if the sealants are still able to cope with the pressure, and if detachments appear.

During inspection specifically pay attention to:

Detachments in facades of buildings can result into leakage. When leakage is noticed but the exact cause and location is unclear, the exact spot should be found by testing. We have two methods for this test:

• Test with a (garden) hose. With a hose the facade can be sprayed. While doing this we work downward towards above, while the inside is checked on water entering the building. When no leakage is found this way, the possibility exists the leakage will only appear

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when rain and wind pressure are combined at the same moment. Wind pressure causes over pressure on the outside while under pressure on the inside appears. This can cause water to be sucked inside through very small openings. With higher building the water can be pushed up and find its way into buildings.

• Test with a smoke pipe. With a smoke pipe possible leakages can be identified more easily, especially when wind pressure occurs.

9. Health and Safety Recommendation

Take the usual labour hygiene into account. Consult the packaging label for more information.

Remark

The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. If any clarification is required, please contact Soudal Technical Services or email info@soudal.co.nz.

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