

Code	Description	Size	Colour
20088	Gorilla Pro Expanding Foam Click & Fix	750ml	Champagne

1. Description

Gorilla Pro Expanding Foam Click & Fix is a one-component, self-expanding, ready to use polyurethane foam. CFC Free Propellants.

2. Characteristics

- It uses CFC-free propellants which are completely harmless to the ozone layer.
- Excellent adhesion on most materials, including Polystyrene (except PE/PP & Teflon)
- High thermal and acoustical isolation
- Very good filling capacity
- Excellent bonding and installing capacity
- 50% less propellant
- Excellent mounting capacity
- Remains waterproof providing the integrity of the skin of the cured foam is maintained
- Draft Proof and Pest Resistant (Note: Rodents and persistent boring pests may over time make their way through the product)

3. Technical Data

Base:	Polyurethane
Consistency:	Stable Foam
Curing System:	Moisture-cure
Skin formation: (20°C/65 % R.H.)	Ca 7 minutes
Density:	Ca. 22kg/m ³
Temperature Resistance:	-40°C till +90°C (cured)
Curing Time: (20°C/65 % R.H.)	1 hour for a 30mm bead
Cutting Time:	30 minutes
Acoustic Installation: (EN ISO717-1)	58 dB
Yield: (FEICA TM 1003)	750ml yields ca. 38 litres of foam
Shrinkage: (after cure)	<1%
Post-Expansion	<4%
Cellular Structure	Ca. 70-80% closed cells
Insulator Factor:	32 mW/m.K
Compressive Strength:	Ca. 21 kPa
Shear Strength:	Ca. 40 kPa
Water Absorption: (EN1609)	Ca. 0,27 kg/m ²

*This varies according to ambient conditions such as temperature, humidity, substrate etc

H1 insulation R-Value Calculations based on thickness of Gorilla Expanding Foam Range

Product	mW/m. K (TDS)	Thickness mm									
		50	60	70	80	90	100	125	140	200	220
Gorilla PRO Expanding Foam Aerosol	29.70	1.68	2.02	2.36	2.69	3.03	3.37	4.21	4.71	6.73	7.41
Gorilla PRO Expanding Foam "CnF"	32.00	1.56	1.88	2.19	2.50	2.81	3.13	3.91	4.38	6.25	6.88
Gorilla FLEXI Expanding Foam	35.00	1.43	1.71	2.00	2.29	2.57	2.86	3.57	4.00	5.71	6.29
Gorilla SMART Expanding Foam	37.00	1.35	1.62	1.89	2.16	2.43	2.70	3.38	3.78	5.41	5.95
Gorilla MS Foam	37.00	1.35	1.62	1.89	2.16	2.43	2.70	3.38	3.78	5.41	5.95
Gorilla FR Expanding Foam	30.20	1.66	1.99	2.32	2.65	2.98	3.31	4.14	4.64	6.62	7.28
Gorilla FR Expanding Foam Aerosol	34.00	1.47	1.76	2.06	2.35	2.65	2.94	3.68	4.12	5.88	6.47
Gorilla One Shot Foam	35.40	1.41	1.69	1.98	2.26	2.54	2.82	3.53	3.95	5.65	6.21

4. Applications

- Insulation and sealing. E.g. Windows and Doorframes
- Filling of cavities around pipes
- Connecting of isolation materials and roof constructions
- Creation of a soundproof screen
- Improving thermal isolation in cooling systems
- Application of a soundproofing layer on motors
- Requires Gorilla Click & Fix Gun

5. Packaging

Click & Fix can 750ml

6. Shelf Life

18 months in unopened packaging in a dry and cool storage place. Containers are stamped with a best before date.

7. Application Instructions

Surfaces

Type: Various porous surfaces such as wood, concrete, stone and other materials commonly used in construction. Not suitable for polyethylene and polypropylene

State: Clean, dry, free of grease and loose particles.

Pre-treatment: Moisture in the air or the substrates will cure the adhesive, which will foam slightly. Slightly moistening the substrates will speed up the cure and increase the filling properties of the adhesive. Adhesion to metal batons is determined by surface preparation. An initial wipe with Gorilla 696 Surface Activator is required.

Soudal recommends a preliminary compatibility test.

Application

Application Temperature: +5°C to +35°C

Clean: Before curing from tools and materials, with Gorilla Expanding Foam Cleaner. Cured adhesive has to be removed mechanically.

Repair: With Gorilla PRO Expanding Foam.

Limitations

Gorilla PRO Expanding Foam can be applied to a wide variety of substrates. Due to the fact that specific substrates may differ from Supplier to Supplier, Holdfast recommends preliminary compatibility tests. Gorilla PRO Expanding Foam is not UV-Resistant.

Directions for Use

- Take can of Gorilla Pro Expanding Foam Click & Fix and shake vigorously.
- Click can on to adapter of gun.
- Release the flow adjustment screw lightly and dispense foam immediately to fill the entire gun with foam.
- The Gorilla Pro Expanding Foam Click & Fix is now ready for use.
- Foam output can be controlled with flow adjustment screw.

After Use

- Always keep a filled can of Gorilla Pro Expanding Foam Click & Fix on the gun
- Tighten the flow adjustment screw completely.
- Do not empty the gun.
- Gorilla Pro Expanding Foam Click & Fix must always be filled with foam, otherwise foam will cure due to the humidity in the air.
- Put can away in a vertical position (gun upwards).

Repeated use

- Shake the can vigorously once a month (keep hold of the gun).
- Remove cured foam at the tip of the nozzle carefully with a small, sharp knife.
- Release the flow adjustment screw lightly and dispense foam immediately until the flow of foam is correct.
- The Gorilla Pro Expanding Foam Click & Fix is now ready for use.
- Foam output can be controlled with trigger of the gun.

Replacing of can

- Check if the can is empty by dispensing foam in a dustbin until no more foam is released.
- Take a new can of Gorilla Pro Expanding Foam Click & Fix. Shake vigorously.
- Unscrew the empty can (keep valve opening away from you), remove released foam from adapter and replace the empty can immediately with a new one.
- Dispense foam immediately to fill the extension tube.

Cleaning at times of interruption

- Unscrew the can of Gorilla Pro Expanding Foam Click & Fix (keep valve opening away from you).
- Take a can of Gorilla Cleaner code 20107 and click the can on the gun.
- Pull the trigger again to refill the gun with cleaner.
- Unscrew the can Gorilla Cleaner code 20107.
- Click the can Gorilla Pro Expanding Foam Click & Fix on to the Gorilla Click & Fix Applicator Gun.
- Pull trigger of the gun again until foam is released and cleaner completely removed.
- The gun is now ready for use.
- Note for light use situations we recommend using Gorilla Cleaner prior to installing new can

Limitations

- As some timber treatments contain wax it is recommended that the surface of these timbers is activated with Holdfast® 696 Surface Activator before application of adhesive.
- For the filling of large volumes apply product in layers and moisten between each layer

Warning: Product has limitations. Please ensure when using this product that you read the instructions carefully. Holdfast recommends to test prior due to the diversity of substrates and applications that are out of Holdfast's control. Holdfast cannot accept accountability for adverse results.

8. Health and Safety Recommendation

- Apply the usual industrial hygiene.
- Never burn away the PU-Foam
- Please refer to MSDS for more detailed information

Remark

*The directives and data contained in this documentation is provided in good faith and accurately reflect Soudal's knowledge when its products are properly stored, handled and applied under normal conditions in accordance with Soudal's recommendations. In practice, the diversity of the materials, substrates, environments, site conditions, product storage, handling and application are such that no warranty can be given in respect to the merchantability or fit for purpose, of any product. All users must determine the product suitability for their purposes through testing. This technical data sheet and product properties may change without notice so users, suppliers and retailers of Soudal products should always check that the data sheets they have are the latest. To the maximum extent permitted by law, Soudal disclaims all warranties in relation to either the manufacture, storage and end use of the product. All orders are accepted subject to our current terms of trade. **If any clarification is required, please contact Soudal Technical Services or email info@soudal.co.nz.***

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